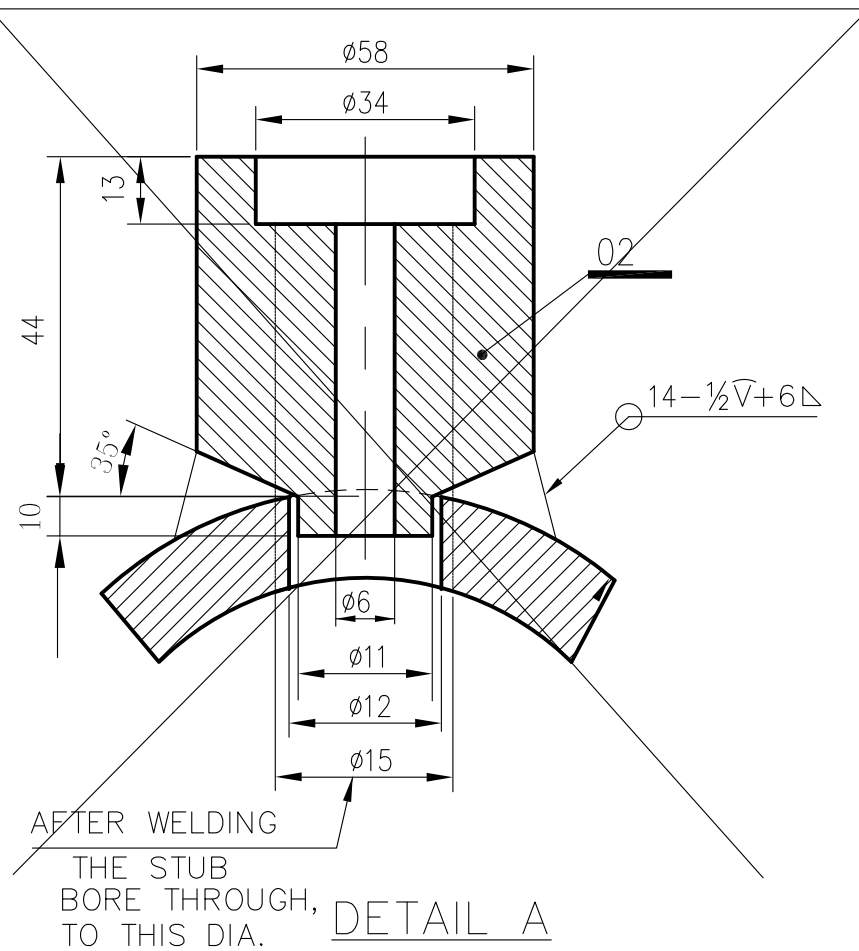
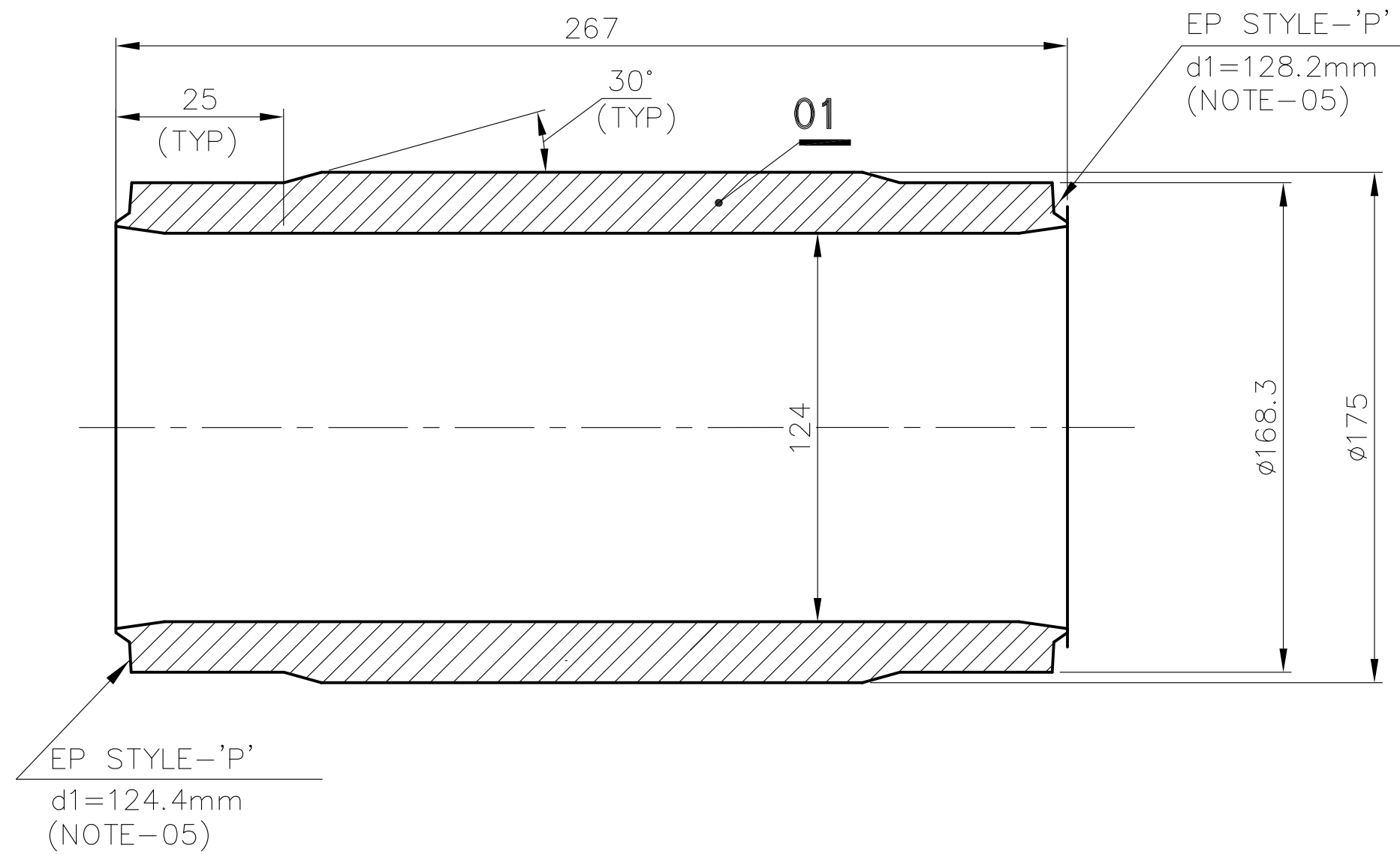
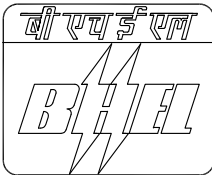
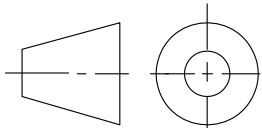




A diagram showing a triangle with a horizontal base. A vertical line segment from the top vertex to the base is labeled 12.5, representing the height.

01. DESIGN PRESSURE : 283 kg/cm²(g)
02. DESIGN TEMPERATURE : 170° C
03. FOLLOW APPLICABLE TDG
04. ELECTRODES TO BE USED ARE,
 - a) GTAW : ER70S-41
 - b) SMAW : E7018-1ELECTRODES GIVEN ABOVE ARE INDICATIVE. VENDOR TO GIVE WPS FOR BHEL's APPROVAL.
05. EP SHALL BE AS PER DRAWING 3-80-300-19825/R04.

02	ASME B16.11 SW STUB- NB25 CL:9000	4-80-999-97622/03	84SWSCS48099997622 SA105	A	0	810
01	NOZZLE OD175 ID90 L=325	3-80-421-33678	92 084 904 0000 SA 182 F12 CL2	A	24	390
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. MATERIAL CODE	A	UNIT WT.	
			VAR NO. MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN CHD APPD	NAME BHARATH SRM SRM	SIGN -Sd- -Sd- -Sd-
						DATE 01.06.17 01.06.17 01.06.17
DEPT.		GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG
CODE	C/M/F	N.T.S				
TITLE				CARD CODE	DRAWING No.	REV
MATCHING PIECE				U 01	3-80-421-33678	02